





2669 Martin Luther King Jr Blvd  
Youngstown, OH 44510

**VALLOUREC STAR LP**  
Seamless Tubular Products

Certified Test Report  
01/20/2023  
Revision: 0

SLN / (Heat): N10032  
Splice: 00

Order: Y-221123847-001 Desc: Seamless Line Pipe - As Rolled  
Grade: API 5L X42/B R-BR PSL2 46th Edition May 01, 2019  
OD(In): 8.625 Wall(In): 0.500 Lbs/Ft: 43.43  
End Finish: Plain End Beveled Length: Single Random  
Inspection Company: L Bay

Customer Order: 10P40624

**Non-Destructive Evaluation Criteria**

EMI CHANNELS	
ID	
	10% Longitudinal
	10% Transverse
OD	
	10% Longitudinal
	10% Transverse
FULL LENGTH WALL THICKNESS CHECK	
Wall	
	87.5% Wall Reduction
	Required Volumetric Coverage: 100%

ADDITIONAL REQUIREMENTS	
ID	
	Notch Length 1.5" Max
	Notch Width .020" Max
	Untested Ends Cropped
OD	
	Visual Insp. Full Length - White Light
ID	
	Visual Insp. Pipe Ends - White Light