

Customer PO	4500590301	Sales Order #	11082134 - 8.1
Product Group	Hot Roll - Merchant Bar Quality	Product #	3007400
Grade	Nucor Multigrade	Lot #	110006515261
Size	6" x 4" x 0.375"	Heat #	1100065152
BOL #	BOL-1929593	Load #	1885177
Description	Hot Roll - Merchant Bar Quality Unequal Angle 6" x 4" x 3/8" Nucor Multigrade 20' 0" [240"] 2001-6000 lbs	Customer Part #	506004001220
Production Date	01/16/2025	Qty Shipped LBS	24600
Product Country Of Origin	United States	Qty Shipped EA	100
Original Item Description		Original Item Number	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements.

Melt Country of Origin : United States

Melting Date: 01/08/2025

Roll Country of Origin : United States

Rolling Date: 01/16/2025

C (%)	Mn (%)	P (%)	S (%)	Si (%)	Ni (%)	Cr (%)	Mo (%)	Cu (%)	Ti (%)	V (%)	Nb (%)
0.12	0.87	0.012	0.019	0.205	0.09	0.18	0.03	0.20	0.001	0.037	0.001
Sn (%)											
0.007											

ASTM A529 S78.2 CE (%) : 0.36

**Tensile testing**

	Yield (PSI)	Tensile (PSI)	Elongation in 8" (%)
(1)	56200	72000	22.0
(2)	57000	71000	21.0

**Comments:**

NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-14; A529/529M-05(2009) GR50(345); A572/572M-07 GR50(345); A709/709M-10 GR36(250) & GR50(345); CSA G40.21-04 GR44W(300W) & GR50W(350W); AASHTO M270/M270M-10 GR36(270) & GR50(345); ASME SA36/SA36M-07; MEETS REPORTING REQUIREMENTS OF EN10204 SEC 3.1

1. All manufacturing processes of the steel, including melting, casting & hot rolling, have been performed in U.S.A
2. Mercury not intentionally added at any point during manufacturing or testing of this material.
3. Welding or weld repair was not performed on this material.
4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
5. Results reported ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.



Robert E. Fortson, Quality Assurance