

 TOSÇELİK Profil ve Sac Adres : Türkmen Beldesi Böyükdöyüç mah. Ali İbreyli cad.No:18 Yasadövlət Osmanlıye Türkiye Tel :+90 328 826 80 80 PBX Fax :+90 328 826 80 80 Web :www.toscelik.com.tr E-mail :toscelik@toscelik.com.tr	TEST SERTİFİKASI MILL TEST CERTIFICATE			Serifa No/Certificate No : 1000348016 Sayfa/Page : 235200 Serifa Tarihi/Date of Dispatch : 13.04.2024 Serifa Tarihi/Certificate Date : 02.08.2024 Serifa Normu/Certificate Norm : EN 10204-3.1 Serifa Bolgesi/Order No : 10735080 Serifa No/shipment No : 10001005844
	MÜŞTERİ ADI & ADRESİ NAME & ADDRESS OF THE CUSTOMER TX 77058 USA 1 713-840-0550	DESCRIPTION OF GOODS: ERW STEEL PIPES ON,		

Dünya Bileşim ve Mekanik Testler/Product Information and Mechanical Tests																								
Sıra No	Tip	Etiket	Barcode	Dış Çap	PA	Lot No	Üretim Normu	Kalite	YS	TS	E	N.Boşluk	N.Yönü	N.Şekli	IE	IE	IE	IE	TT	N.Şekli	N.Boşluk	HT	HT	
Item No	Type	Size	Barcode	Heat	PPS	Lot No	Product Norm	Steel Grade	psi	psi	%	Location	Direction	Type	J	J	J	J	°C	Type	psi	psi	Sec.	
1.406	BPEC	4"X0.237"X21'	PB01285474	2402671	10	PO25.906	ASTM A53 / ASME B453	GRB A53	53374	58893	31.7	Body	L	F									2210	S
1.408	BPEC	4"X0.237"X21'	PB01285475	2402671	10	PO25.906	ASTM A53 / ASME B453	GRB A53	53374	58893	31.7	Body	L	F									2210	S
1.407	BPEC	4"X0.237"X21'	PB01285476	2402671	10	PO25.906	ASTM A53 / ASME B453	GRB A53	53374	58893	31.7	Body	L	F									2210	S
1.406	BPEC	4"X0.237"X21'	PB01285477	2402671	10	PO25.906	ASTM A53 / ASME B453	GRB A53	53374	58893	31.7	Body	L	F									2210	S
1.409	BPEC	4"X0.237"X21'	PB01285478	2402671	10	PO25.906	ASTM A53 / ASME B453	GRB A53	53374	58893	31.7	Body	L	F									2210	S
1.410	BPEC	4"X0.237"X21'	PB01285483	2401374	5	PO25.906	ASTM A53	GRB A53	40031	55985	30.6	Body	T	F									1340	S

Kimyasal Testler / Chemical Tests																													
Sıra No	Barcode	Tip	C	Si	S	Mn	P	Al	Cr	Mo	Ni	Cu	N	Ti	V	Sn	Nb	CEBW	CEPCM	M	Heat Treat.		VDC	FT	BD	EX	Non Destruct. Test		
																					Type	Temp.					ECT	UT	PA
1.406	PB01285474	DP	0.1087	0.2031	0.0191	0.5882	0.0119	0.0430	0.0226	0.0226	0.0811	0.3386	0.0080	0.0020	0.0103	0.0218	0.0044	0.2585	0.1700	OK	WS	550	G	G		G	G		G
1.408	PB01285475	DP	0.1087	0.2031	0.0191	0.5882	0.0119	0.0430	0.0226	0.0226	0.0811	0.3386	0.0080	0.0020	0.0103	0.0218	0.0044	0.2585	0.1700	OK	WS	550	G	G		G	G		G
1.407	PB01285476	DP	0.1087	0.2031	0.0191	0.5882	0.0119	0.0430	0.0226	0.0226	0.0811	0.3386	0.0080	0.0020	0.0103	0.0218	0.0044	0.2585	0.1700	OK	WS	550	G	G		G	G		G
1.406	PB01285477	DP	0.1087	0.2031	0.0191	0.5882	0.0119	0.0430	0.0226	0.0226	0.0811	0.3386	0.0080	0.0020	0.0103	0.0218	0.0044	0.2585	0.1700	OK	WS	550	G	G		G	G		G
1.409	PB01285478	DP	0.1087	0.2031	0.0191	0.5882	0.0119	0.0430	0.0226	0.0226	0.0811	0.3386	0.0080	0.0020	0.0103	0.0218	0.0044	0.2585	0.1700	OK	WS	550	G	G		G	G		G
1.410	PB01285483	DP	0.1187	0.0226	0.0226	0.5126	0.0153	0.0481	0.0372	0.0306	0.1187	0.2013	0.0061	0.0040	0.0108	0.0235	0.0045	0.2714	0.1881	OK			G	G		G	G		G

G : İyi/Good YS : Akma Muk./Yield Strength(N/mm ²) TS : Çekme Muk./Tensile Strength(N/mm ²) E : Uzama/Elongation (%) B : Havesiz/Beveçed VDC: Görsel Kontrol/ Visual/Dimensional Check EX: Genişleme/ Expanding HT: Hidrostatik Test/ Hydrostatic Test(Bar) IE : Darbe Enerjisi/Impact Energy(Joule) TT : Test Sıcaklığı/ Test Temp.for Impact Testing(°C) HT TIME: Saniye/ Second FT: Yassılama/ Flattening BD: Bükme/Bending	DİP:Ürün/Product WS:Kaynak Döşeli/Weld Seam FB:Tüm Gövde/Full Body M:Markalama/Marking PA/PPB:Parçat İki Adet/Pieces per bundle L:Boyuna/Longitudinal T:Enine/Transverse ECT:Eddy Current Test UT:Ultrasonic Test PA:Phased Array F:Düz/Flat P:Bonu/Pipe	THE RAW MATERIAL OF THE GOODS ARE NOT RUSSIAN OR BELARUSIAN ORIGIN AS ACCORDING TO EU REGULATION 1326/14 THE MATERIAL TO WHICH THIS MTR REFERS WAS MANUFACTURED IN TURKEY. BPEC-COATED BLACK PLAIN END	ONAY / APPROVED BY ERW Fabrikası Kalite Müdürü / ERW Plants Quality Manager Bülent BÖRNEK  TOSÇELİK Profil ve Sac Organize Sanayi Bölgesi 80950 TOPRAKKALE/OSMANIYE TÜRKİYE T + (328) 826 80 80 Fax : (0328) 826 80 09 Asım Gündüz V.D: 086 001 3021
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Bu Sertifika TOSÇELİK PROFİL, SAC VE EKİD, A.Ş. tarafından üretilen standartlara ve sipariş karlılarına uygun olduğu beyan edilmiştir.
 These results are certified by TOSÇELİK PROFİL, SAC VE EKİD, A.Ş. and comply with the requirements of the product description